भारत पेट्रोलियम कॉर्पोरेशन लिमिटेड

भारत सरकार का उपक्रम कोच्चि रिफ़ाइनरी



BHARAT PETROLEUM CORPORATION LIMITED A Govt. of India Enterprise

Kochi Refinery

KR.HSE.ENV.05. HSSE.HECCR/01/2023/EC No: 11-31/2015-1A.III

25.06.2023

To

The Additional Principal Chief conservator of Forests (C)
Ministry of Environment, Forest & Climate Change
4th Floor, E&F Wings, Kendriya sadan, Koramangala, Bangalore-560 003

Dear Sir,

Sub: Submission of Half yearly compliance report _ Environmental Clearance issued by the Ministry of Environment, Forests and Climate Change (MoEF & CC)

Ref: EC No: 11-31/2015-1A.III, dated:12.02.2016, granting environmental clearance for the Project laying of Heat Traced pipeline from the Ernakulum South Tanker Berth to Kochi Refinery.

Please find the enclosed compliance report on the various conditions laid down by MoEF &CC, pertaining to the half year period from 1st October 2022 to 31st March 2023 for the Project mentioned in above reference.

Thanking you

Very truly yours

For BPCL Kochi Refinery

Ramachandran. M.K

General Manager in Charge (HSE)

Encl: 1.Six Monthly Compliance Report

CC:

1. The Member Secretary
Central Pollution Control Board
Parivesh Bhawan
East Arjun Nagar
Delhi - 110 032

2. The Member Secretary
Kerala State Pollution Control Board
Plamoodu Junction
Pattom Palace
Thiruvananthapuram - 695 004

पोस्ट बैग नं: 2, अम्बलमुगल - 682 302, एरणाकुलम ज़िला, केरल, दूरभाषः 0484 - 2722061 - 69 फैक्सः 0484 - 2720961 / 2721094 पंजीकृत कार्याख्यः भारत भवन, 4 & 6, क्ट्रीमभॉय रोड, बेलार्ड इस्टेट, पी. बी. नं. 688 मंबई -400 001

Compliance report on Environmental Clearance issued for the project "Laying of Heat traced pipe line from South tanker berth to BPCL - Kochi Refinery"

1st October 2022 to 31st March 2023

SI. No	Description	Status as on 31.03.2023
PART -	A	
i	The provision of CRZ notification , 2011 shall be strictly be adhered to by the PROJECT PROPONENT(PP)	Complied
ii	All the recommendations and conditions specified by KCZMA (Kerala Coastal Zone Management Authority) shall be complied with.	All recommendation of KCZMA clearance are being complied. 1. Pipeline at river crossing is being constructed without obstructing the flow. — Complied Constructed through bridges. 2. ERDMP for the cross country pipeline is in place and will be updated along with completion of new pipeline: Complied. 3. Construction is being carried out in line with the CRZ notification of 1991/2011: Complied.
iii	There shall be no destruction of mangrove trees at 50m, south of the pipeline route along the west bank of Kaniyampuzha. Crossing of rivers shall be on trestles with adequate clearance there by having negligible impact on the flow. Labour camps, Storage of material and machinery shall be away from the CRZ.	Complied The pipeline constructed in existing pipeline corridor of Refinery and hence No destruction of mangroves Complied.
		Complied.

V	The excavated soil shall be used for refilling to the	The state of the s
	extent possible. Any soil laced with oil and other	There was no contaminated soil generation.
	hazardous chemicals shall be separated from such	
	impurities, treated and disposed at nearest TSDF	No spent oil generation from this project.
	sites, The spent oils and other lubricants from	
	equipment shall be collected by the contractor	AND TO STATE OF STATE
	and disposed-off at CPCB/Local State PCB	at styre and a second of the s
	approved recyclers. There shall not be any	s per man har har
	disposal of waste in CRZ.	tion of the second
vi	Emergency shut system shall be incorporated in	Complied.
	the design so as to mitigate the impact of leakage.	market common the control of the
	The adjacent population is to be made aware of	Emergency shutdown system, OFC based
	the risk associated with proposed project and	leak detection system and tamper detection
	mitigation measures to be taken in case of	system provided.
	emergency.	Andrew March Committee Committee Committee
		ERDMP for cross country pipeline is in place
		as the project is in existing pipeline corridor.
vii	The project proponent shall obtain all permissions	Complied.
	from concerned authorities prior to	Following approvals before construction:
	commencement of the project	Consent to establish was obtained
	and the second s	from PCB.
		Construction approval from PESO
		obtained.
		Approval of KCZMA obtained.
		NOC from PWD/Municipal
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Corporation / Panchayath / RBDC of
		Application of the second of t
	the state of the s	Kerala etc. obtained.
	The transport of the second	After construction for commissioning
		Initial consent to operate from state
	The second	pollution control board obtained
	HTAT WOLLD CHARGESTON THE CONTROL OF THE	OISD clearance for commissioning
	part of the state	obtained

		PESO license for commissioning
	AND ALL OF THE STATE OF THE STA	obtained.
	h and soder and practices	Complied.
viii	Internationally accepted codes and practices	Complica.
	should be followed in designing the pipeline	Design of the mineline is done as per relevant
	system and their compliance should be	Design of the pipeline is done as per relevant
	guaranteed through proper inspection, frequent	ANSI/ASME, OISD, ISI, API, BIS, IEEE, and
	evaluation and intensive testing of all critical	PESO etc. Quality plans are available based
	components.	on above standards.
8 - 1	and the second second	Third party inspection through M/s
	and the second s	Engineers India Limited (EIL) during
	t construction theory. Differ to see the	manufacturing and construction is done.
	t nu maganismi kura renjašnica protestis m	100% non-destructive test (NDT) of all weld
	a a sparsed occurs to the CSGT and the	joints using phased array ultrasonic testing
		and hydro test of the pipeline done and
		pipeline commissioned in line with statutory
	e a que entre sen en proposición de la como	guidelines.
ix	The smooth and safe operation of the system shall	More advanced PLC based control and shut
	be ensured by incorporating a computerized	down system interlinked with Refinery DCS
	SCADA system. Any leakage in the pipeline shall	provided.
	be immediately detected by the computer system	
	and product pumping shall be immediately cut	Fiber optic based leak detection and
	off.	intrusion detection system is also provided.
	and the state of t	
x	Oil Spill Disaster Contingency Management Plan	ERDMP in place for the cross country
	shall be put in place	pipeline. Oil Spill Disaster Contingency
		Management Plan in progress.
xi	Necessary signage's shall be installed in both	Provided.
	English and local languages wherever the pipeline	
	is passing.	
xii	All safety requirement shall be strictly followed.	Complied.
	All recommendation of EIA, EMP, and DMP shall	
	be strictly followed.	
	ac an ion, ione ion	

All Kinds of safety precautions shall be taken to	Complied.
	No accidents during construction.
	Complied
	Complied
	Complied.
	Control
shall be carried out in the CRZ area	
В	
A copy of the clearance letter shall also be	Complied
displayed on the website of the concerned state	make as as many armore the sale of
pollution control board. The EC letter shall be	programme of the second second
displayed at the regional office, district collector's	The story was the construction of the
office/ thahsildar's office for 30 days	Total Administration of the control
The funds earmarked for environmental	Complied.
protection measures shall be kept in separate	
account and shall not be diverted for other	- Color digital control galaxies
purpose. Year wise expenditure shall be reported	the said of the sa
to this ministry and its concerned regional office.	Compared to the second
The above stipulation would be enforced among	
others under the provisions of Water (Prevention	
and control of pollution) act 1974, the Air	complied
(Prevention and control of pollution) act 1981,	All the state of t
The environmental (Protection) Act 1986, the	
public liability (insurance) act 1991, EIA	
notification 2006 and CRZ notification 2011.	
	A copy of the clearance letter shall also be displayed on the website of the concerned state pollution control board. The EC letter shall be displayed at the regional office, district collector's office/ thahsildar's office for 30 days The funds earmarked for environmental protection measures shall be kept in separate account and shall not be diverted for other purpose. Year wise expenditure shall be reported to this ministry and its concerned regional office. The above stipulation would be enforced among others under the provisions of Water (Prevention and control of pollution) act 1974, the Air (Prevention and control of pollution) act 1981, The environmental (Protection) Act 1986, the public liability (insurance) act 1991, EIA

6		
	Officials from the regional office of MoEF&CC,	complied
	Bangalore who would be monitoring the	A.
	implementation of environmental safeguards	
	should be given full cooperation, facilities and	
	documents/data by the project proponents	
	during their inspection. A complete set of all the	
	documents submitted to MoEF&CC should be	
	forwarded to the CCF, regional office of	The second secon
	MoEF&CC, Bangalore.	
7	In the case of any changes in the scope of the	Complied
	project, the project would require a fresh	
	appraisal by this ministry	
8	The Ministry reserves the right to add additional	
	safeguard measures subsequently, if found	Noted
	necessary, and to take action including revoking	
	of the CRZ clearance under the provisions of the	Project being implemented in line with the
	environmental (Protection) Act 1986, to ensure	provisions of Environmental (Protection) Act
	effective implementation of the safeguard	1986 and as per the conditions of the CRZ /
	measures in a time bound and satisfactory	Environmental clearance issued by
	manner.	MoEF&CC
9	All other statutory clearance such as approval for	Complied.
	storage of diesel from Chief controller of	All statutory approvals obtained as given in
	explosives, fire department, civil aviation	clause VII.
	department, Forest conservation act, 1980,	Diesel storage not envisaged.
1"	Wildlife protection act 1972 etc. shall be	
	obtained, as applicable by the project proponents	
	from the respective competent authorities.	and the same of th
	e stala dio la Anglo e e e e	to a transmission of the state
10	The project proponent should advertise in at least	Complied.
	two local newspaper widely circulated in the	and the second of the second o
	region, one of which shall be in vernacular	the most space for very any a continuous state
	language informing that the project has been	

	accorded CRZ clearance and copies of the	
	clearance letters are available with state pollution	
	control board and may also be seen on the	
	website of the MoEF&CC at http://envfor.nic.in.	
	The advertisement should be made within seven	
	days from the date of receipt of the clearance	
	letter and a copy of the same should be forwarded	
	to the regional office of this ministry at Bangalore.	
11	This clearance is subject to final order of the	Noted
	Hon'ble Supreme court of India in the matter of	
	Goa foundation Vs. Union of India in writ petition	
	(civil) no 460 of 2004 as may be applicable to this	
	project.	
12	Any appeal against this clearance shall lie with the	Noted
	National Green Tribunal (NGT), if preferred, with	
	in a period of 30 days as prescribed under	
	section16 of the national green tribunal act-10.	
13	A copy of the clearance letter shall be sent by the	Complied
	proponent to concerned Panchayath, Zillah	
	parishad /Municipal Corporation, urban /local	
	body and the local NGO, if any, from whom	
	suggestions/representations if any were received	
	while processing the proposal. The clearance	
	letter shall also be put on the website of the	
	company of the proponent.	
14	The proponent shall upload the status of	Complied.
	compliance of the stipulated EC conditions	
	including results of monitored data on their	Since this project involves transfer of high
	website and shall update the same periodically. It	pour point products through pipeline, there
	shall simultaneously be sent to the regional office	are no emissions associated with the project.
	of MoEF&CC, the respective zonal office of CPCB	BPCL-KR is having a display board in front of
	and the SPCB. The criteria pollutant levels namely	the main gate for display of ambient air
	SPM.RSPM, SO2, NOx (ambient levels as well as	quality.

	stack emissions) or critical sectorial parameters,	
	indicated for the project shall be monitored and	
	displayed at a convenient location near the main	
	gate of the company in public domain.	
		,
15	The environmental statement for each financial	Refinery is submitting Form - V every year
	year ending on 31st march in Form-V as is	and the detail pertaining to the project will
	mandated to be submitted by the project	be included.
	proponent to the concerned state pollution	
	control board as prescribed under the	
	Environment (Protection) Act 1986 as amended	
	subsequently, shall also be put on the website of	
	the company along with the status of compliance	
	of EC conditions and shall be sent to the	
	respective regional offices of MoEF&CC by email.	